



INTERIOR DOOR DESIGN

Outstanding Quality & Performance

vicaima 
UNEXPECTED HARMONY

Welcome

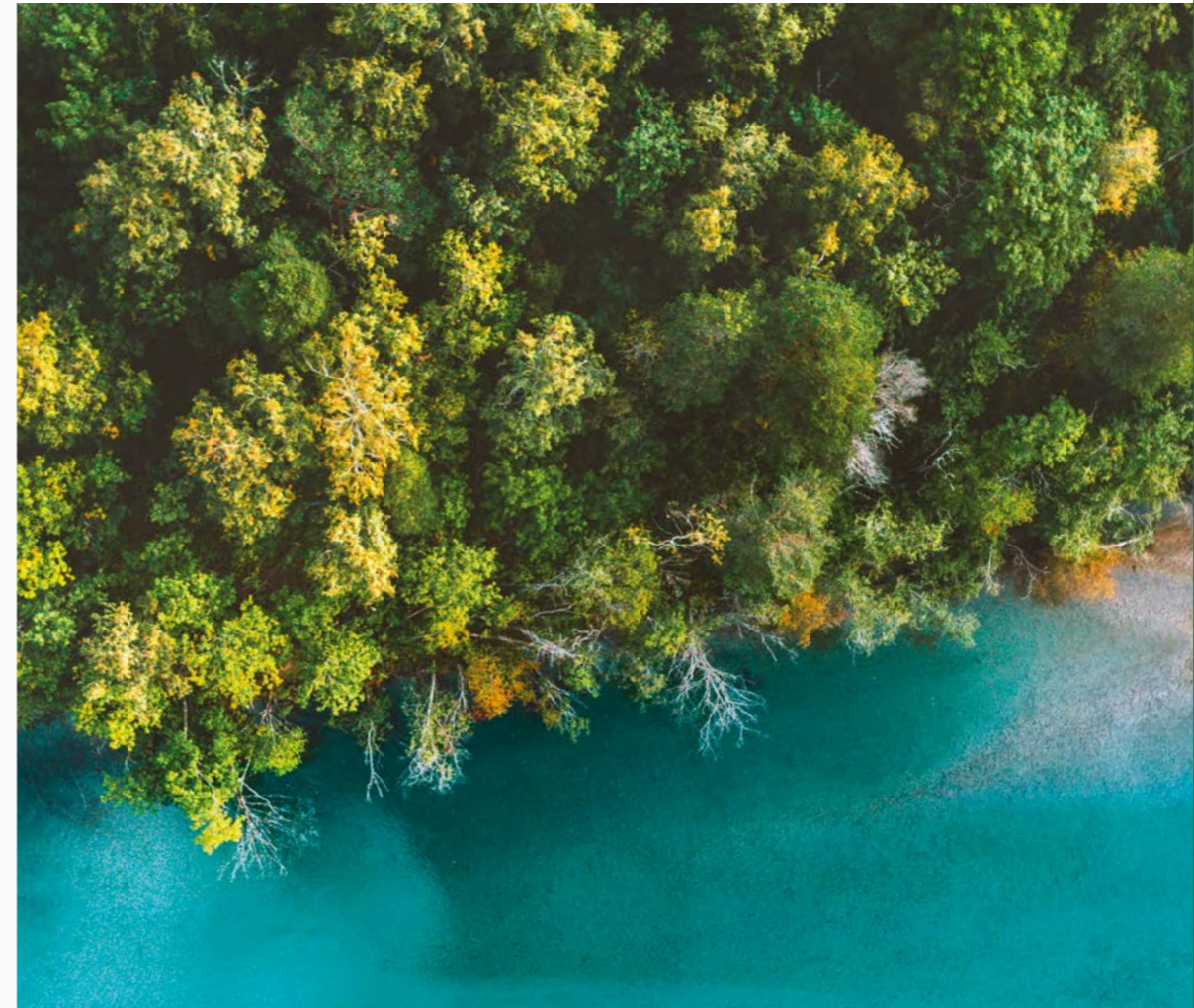
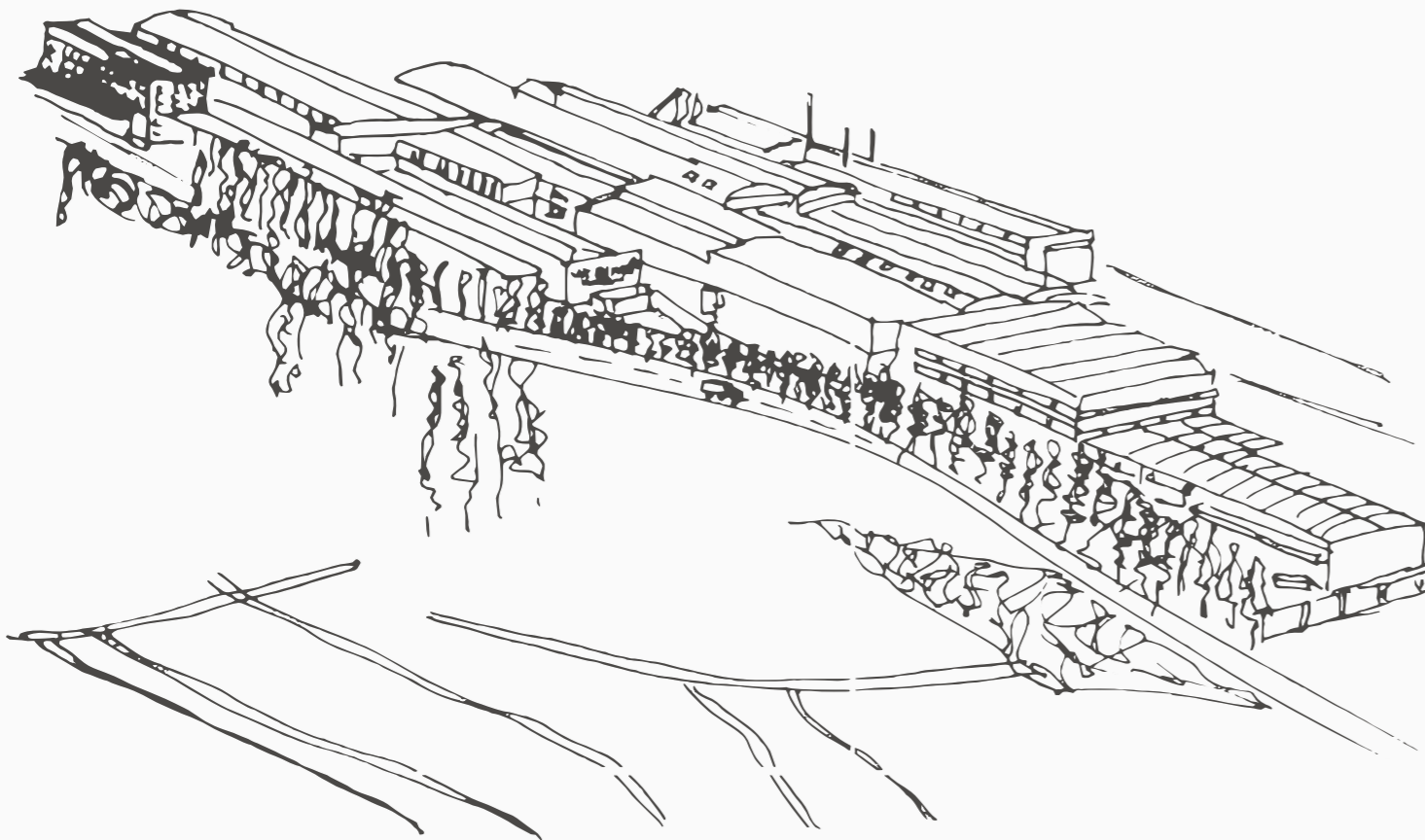
To a journey that will provide you inspiration and solutions for every environment

With 62 years of experience, Vicaima is a family-owned company and one of the main European players in the design and production of high quality interior door solutions, frames, wardrobes and customized furniture elements.

Founded in Portugal and with direct presence in the United Kingdom and Spain, Vicaima exports more than 95% of its production worldwide and offers innovative solutions for numerous sectors, such as housing, hotels, education, medical and commercial applications.

Whatever your project, Vicaima can transform your space.

62
Years



Sustainability

Caring for our world today

We all play a role in caring for our world, which is why Vicaima take sustainability and environmental responsibility to heart.

Compliance is one strand, which is why all Vicaima products sold are FSC® certified, manufactured to ISO 14001 standards and are TSCA Title VI and CARB Phase 2 compliant. However, beyond this comes a mission to reflect on every action, re-defining and adjusting where possible, to limit our impact and safeguard the planet.





Innovation

Always a step ahead

Innovation is a strategic axis of Vicaima, which results from the continuous improvement, research and development of its products. The drive for integrated and innovative solutions, capable of meeting the requirements of its various markets, draw the company to reinforce its portfolio with solutions that incorporate high levels of technology and imaginative advancements, breaking new ground in quality. This vision is reflected in various innovative creations, such as luxury doors, inspired designs, unique finishes, or even specialist product ranges with incorporated technology, for example applications in the hotel or commercial sectors.



Quality

Credibility and trust

Quality, credibility and trust. The business strategy of Vicaima is premised on continuous customer satisfaction. The brand has a quality management system certified by the international standard ISO 9001. In addition, the brand has implemented internal control systems of production and laboratory product testing to maintain the requirements as defined by industry standards.

Vicaima presents a wide range of certified technical products, which includes performance criteria such as resistance to fire, acoustic and security, undertaken by accredited independent laboratories, such as Intertek, BWF Fire Door Alliance, BM Trada, Aftilicof, Tecnalía, Effectis, IteCons and Technology Centre. Fire resistant products are also submitted to quarterly audits focused on the production process and in the random sampling of the product on the market, carried out by the independent authoritative bodies.

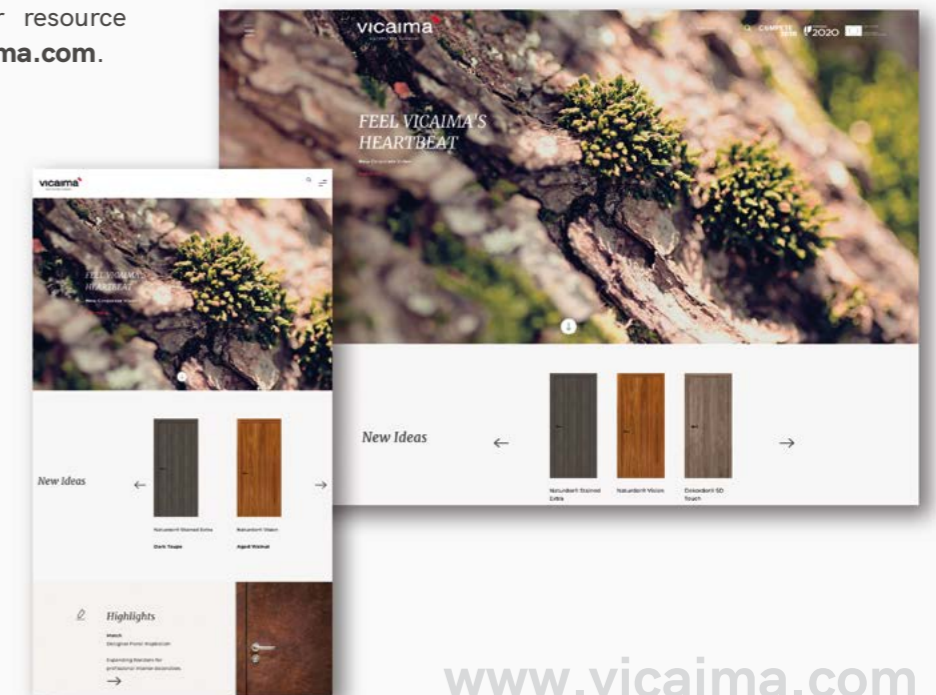


With Vicaima, help is always on hand

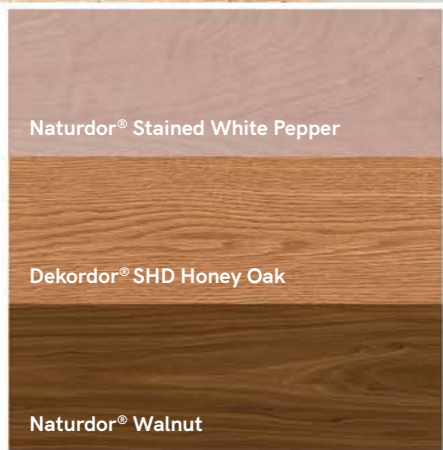
From brochures to data sheets, BIM Files to case studies, Vicaima help is always just a click or swipe away.

Visit www.vicaima.com for your resource anytime or contact vicaima@vicaima.com.

Find more ideas



www.vicaima.com



*Bright ideas,
endless possibilities*



02

MODELS & FINISHES

Naturdor®
Naturdor® Stained
Dekordor® SHD
Dekordor® HD
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Grooved Models
Classic Models ^{New}

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CUSTOMIZE YOUR DOOR

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FIRE DOORS

FR90 WS single and pairs
FR90 SK single and pairs
FR45 SK single and pairs
FR20 single and pairs

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INSPIRATION & PROJECTS

MODELS & FINISHES

The indispensable and innovative selection, with simple but compelling designs and attractive finishes that have the ability to create uncomplicated yet stylish interiors for different applications. Needed and desired.

Naturdor®

Naturdor® Stained

Dekordor® SHD

Dekordor® HD

Paintable surfaces

Grooves



Naturdor®

The natural beauty and authenticity of real wood veneer!

Unique in appearance, texture and grain configuration



Maple Crown Cut

Birch Crown Cut

Ash Crown Cut

Oak Crown Cut

Walnut Crown Cut

- Superior crown cut quality veneer
- Unvarnished or fully finished doors
- Glazing, groove and inlay options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Enhanced finish. Taking veneer to another level!



Matt

A flat and low reflective surface which provides a classic understated charm.



Satin

Subtle yet with lavish feel, the satin finish enhances the quality of real veneer.

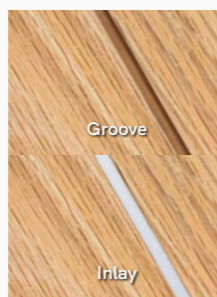


High Gloss

Luxurious appeal. Adding a gloss sheen will transform your project.



Quarter cut

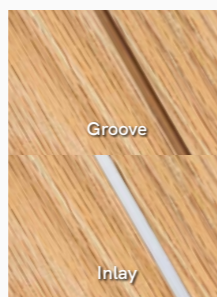


Crown cut



Deep Textured

The authentic touch of an open grain and a less regular surface.



Groove

Inlay



Grooves and Inlays

More info page 18

Naturdor®

Real Wood Veneer



Oak Crown Cut | Door model PG1VL



Unvarnished



Fully finished



Glazing options
See page 19



Lipping options
See page 22



Fire Solutions
See page 23



The mark of responsible forestry

Naturdor® Stained

Crown cut Birch veneer stained

Fully finished doors with a soft grain



Black Pepper White Pepper Ginger Saffron Cinnamon

Crown cut Ash veneer stained

Fully finished doors with a figured and elegant grain



Black Pepper White Pepper Ginger Saffron Cinnamon

- Stain finishes in real crown cut ash or birch veneer
- Fully finished doors with matt sheen
- Glazing options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Naturdor® Stained

Crown Cut Birch or Ash Veneer



Saffron | Birch Crown Cut

Saffron | Ash Crown Cut

Naturdor® Stained

Crown cut Ash veneer stained

High quality natural veneer with a consistent and modern surface stain



Fresh Linen Dark Champagne Toffee Brown Deep Brown Nightfall Black

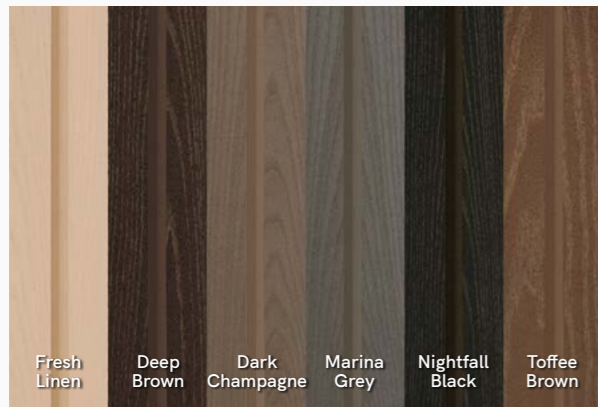
- Stain finishes in real crown cut ash veneer
- Fully finished doors with matt sheen
- Glazing and groove options (V=1/8"x1/16")
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Create different door styles by adding new embellishments!



Grooves

Available for all stained colors



Groove option V= 1/8" x 1/16"



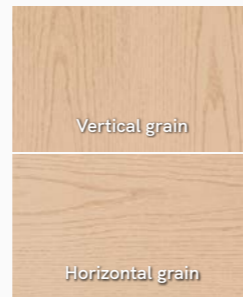
Deep Texture

Available for all stained colors



Grain design

Available for all stained colors



Naturdor® Stained

Crown Cut Ash Veneer



Marina Grey | Ash Crown Cut



Fully finished



Sheen options
Matt, High Gloss



Glazing options
See page 19



Lipping options
See page 22



Fire Solutions
See page 23



The mark of responsible forestry

Naturdor® Stained

Quarter cut sapele veneer stained

Fully finished doors with a soft grain



TX1

TX4

TX5

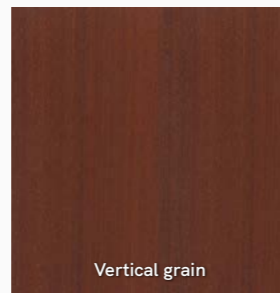
- Fully finished doors with matt sheen
- Glazing options
- Fire performances available
- Stain finishes in real quarter cut sapele veneer
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Rich and elegant earthy tones with that finishing touch



Matt

A flat and low reflective surface which provides a classic understated charm.



Vertical grain



Grain design

Available for all stained colors

Naturdor® Stained

Quarter Cut Sapele Veneer Stained



TX1 | Sapele Quarter cut



Dekodor® SHD

Dekodor® SHD | High Pressure Laminates

A durable finish ideal for hard wearing locations



SHD Midnight Wenge

SHD Sepia Walnut

SHD Vanilla Oak

SHD Honey Oak

SHD Cream

- High pressure laminate
- Easier to clean. Scratch and UV resistant
- Glazing options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Dekodor® HD | Continuous Pressure Laminates

Provides a resistant solution for areas in constant use



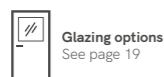
HD Shadow Grey

- Continuous pressure laminate
- Easier to clean. Scratch and UV resistant
- Glazing options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

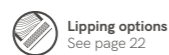
Note: Dekodor® HD Colours White and Shadow Grey are standard finishes. Other colors are available upon request and subject to minimum quantities.



See more color options of Dekodor® SHD and HD



Glazing options
See page 19



Lipping options
See page 22



Fire Solutions
See page 23



TSCA & CARB2
Compliant

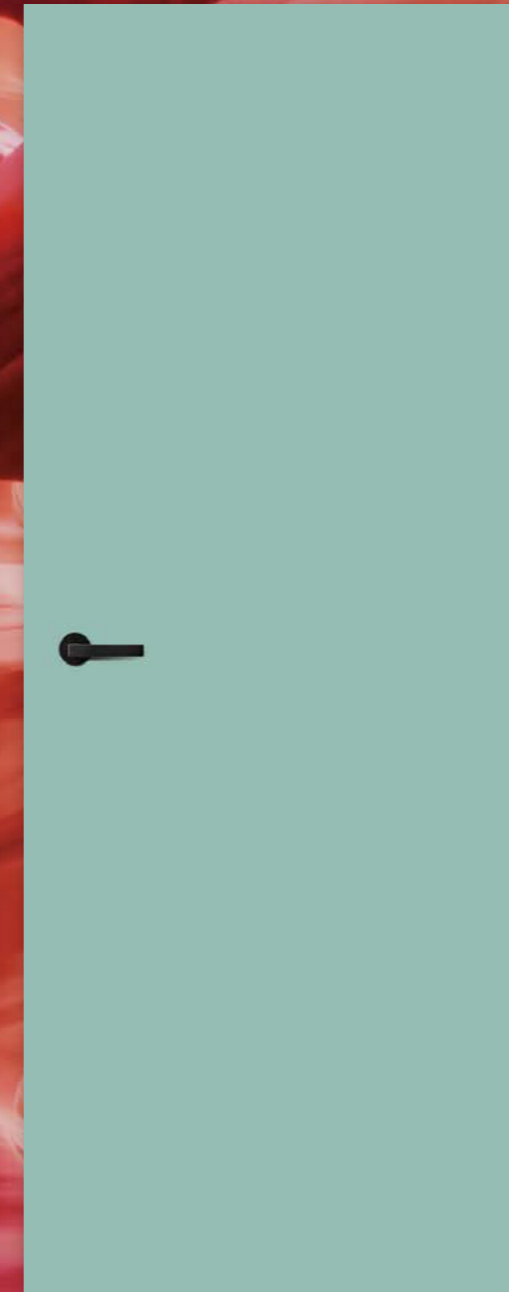


FSC
www.fsc.org
FSC C022887

The mark of responsible forestry

Dekodor® SHD

Hard wearing decorative finishes



SHD Aqua Green

Paintable Surfaces

The best option for affordable projects

A blank canvas for paint or stain finish



Birch Stain Grade



White Primed

The hardwood veneer used on paintable surfaces may vary and is at Vicaima's discretion. Lippings for birch stain grade are supplied unfinished, onsite lippings will require sealing with paint/clear polyurethane on the vertical edges. This is to maintain stability of the door edge lipping.

Veneer is a natural product and so variation to color and grain configuration will occur.

- White water-based primer or raw birch
- Glazing and groove options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Make life easy for yourself with Paintable Surfaces from Vicaima

Paintable Surfaces

Primed or Sanded

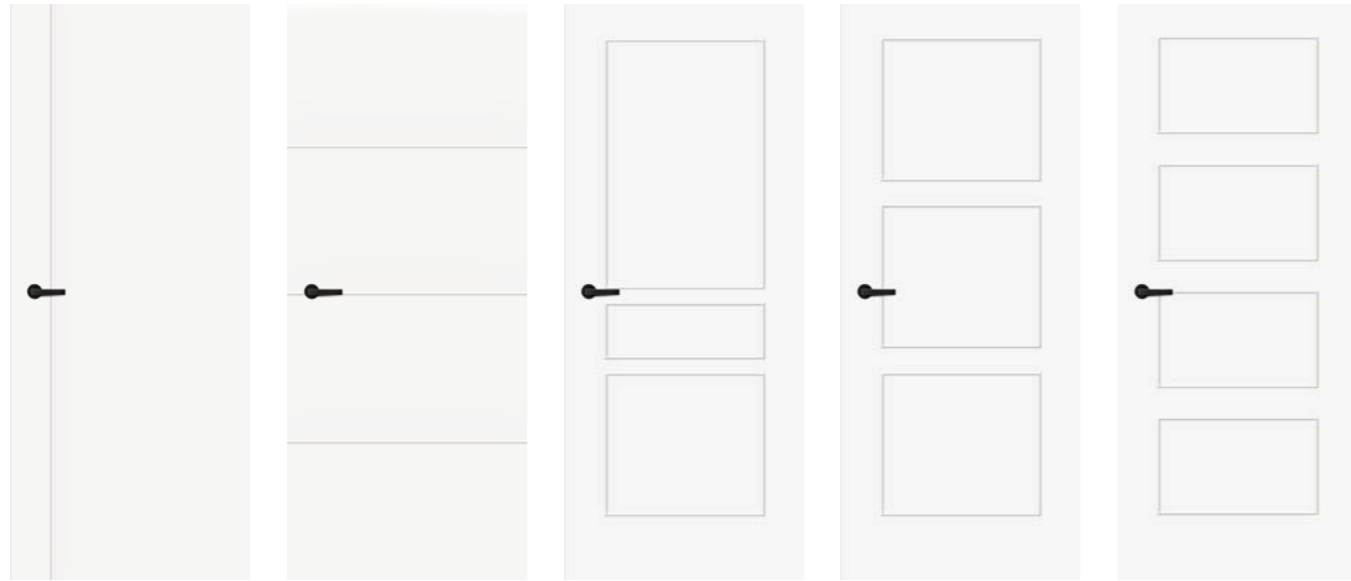


White Primed

Grooved Models

Fresh inspiration with grooved designs

Timeless Elegance



PG1VL

PG3H

PG3PN

PG3P

PG4P

- Available for paintable surfaces, Naturdor® and Naturdor® Stained
- FR20 fire-rated door

- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Details can transform your door!

Add a groove design to give that finishing touch

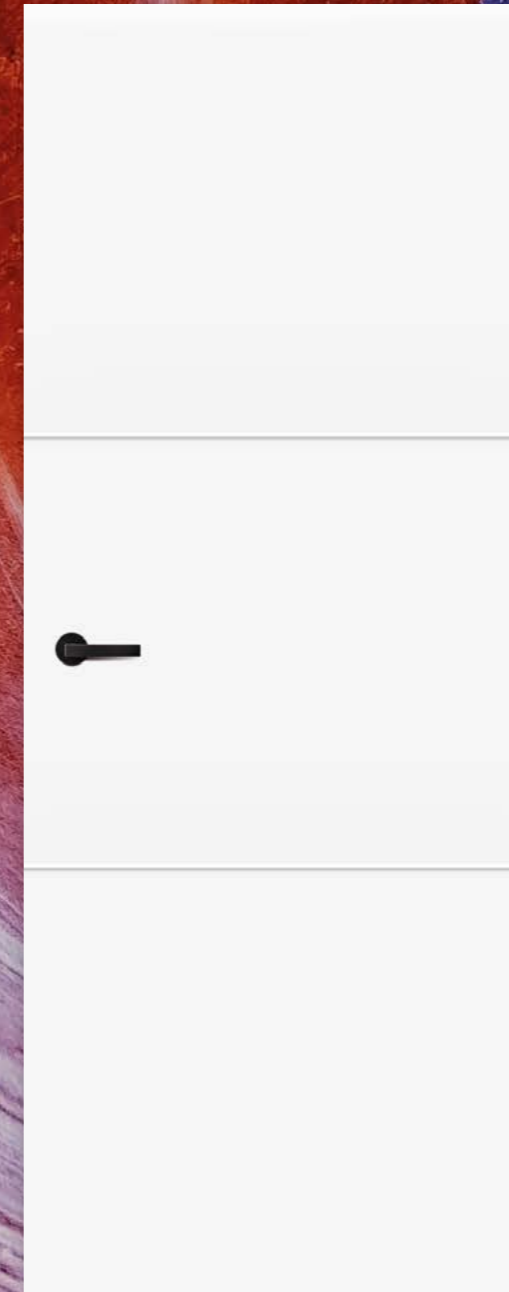


Groove options

See models and designs on page 18

Grooved Models

Door designs simple and sophisticated



White Primed | Door model PG2H



Unvarnished



Fully finished



Fire Solutions
See page 21



The mark of responsible forestry

New

Classic Models

S Range - The linear classic door that everyone loves

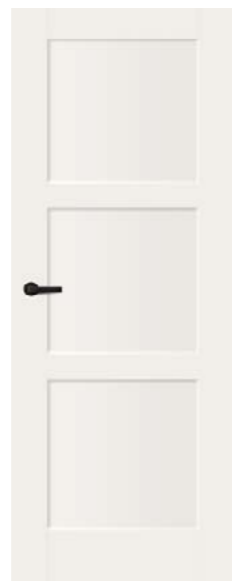
MDF white primed for every painting colors



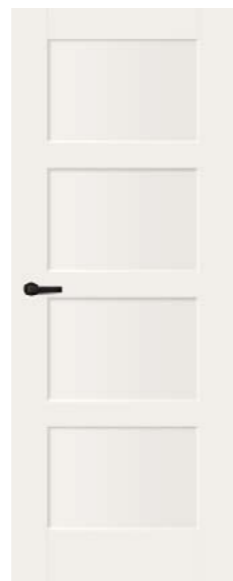
S 3100



S 3200

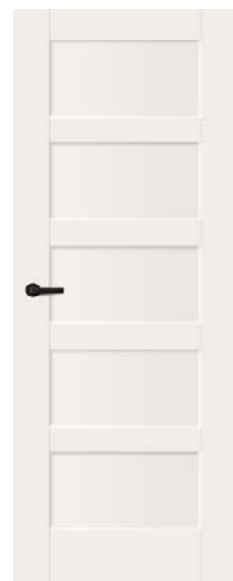
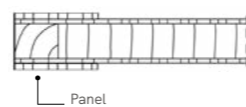


S 3300



S 3400

S Range detail



S 3500

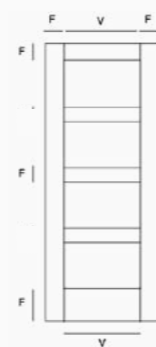


S 3700

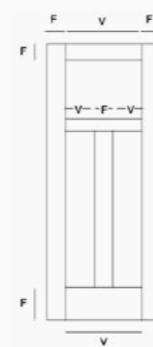
Variations on door models



S 3100



S 3200-3500



S 3700

Key: F - Fixed, V - Variable

- White water-based primer
- Hollow core or solid core doors
- Softwood edge banded

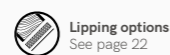
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Classic Models

S Range



S 3300



CUSTOMIZE YOUR DOOR

Blending high quality door construction with great designs, color or elegant details, such as, grooves or inlays will expand your senses and provide new inspiration.

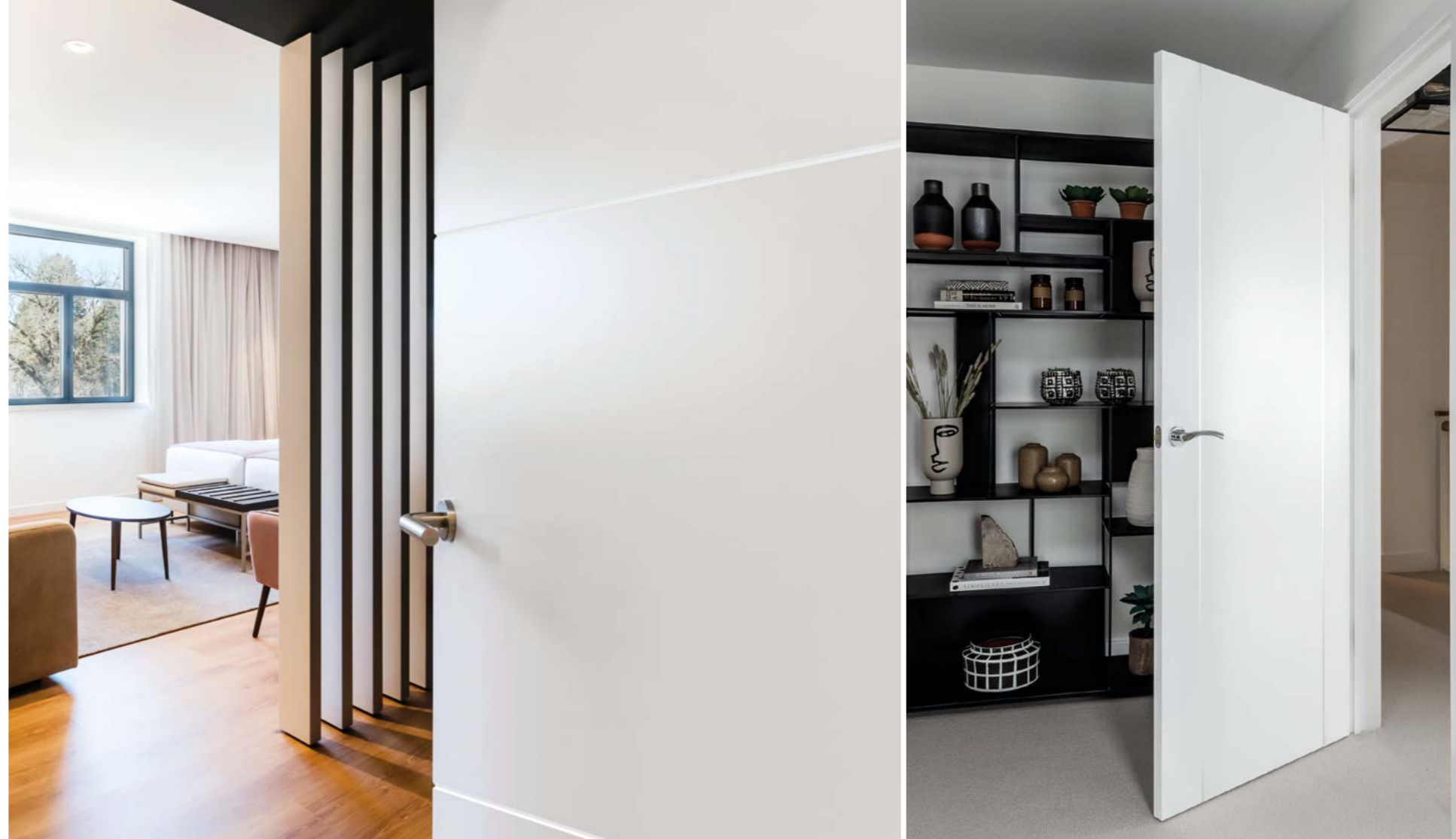
Grooves and Inlays

Glazing

Factory servicing

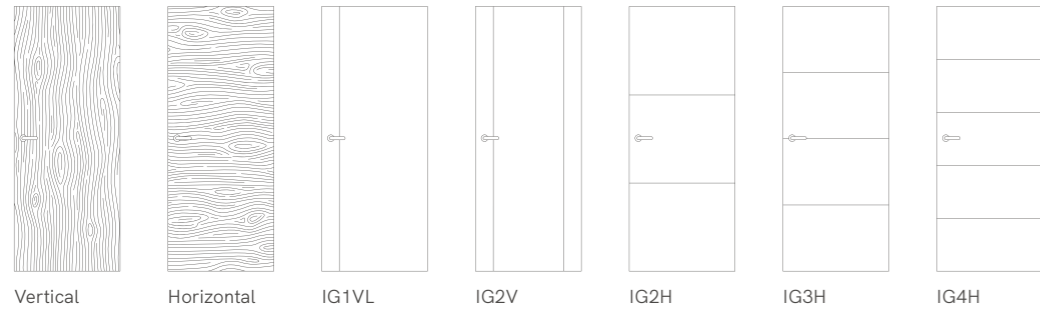
Finishes

Door construction (Non-fire)

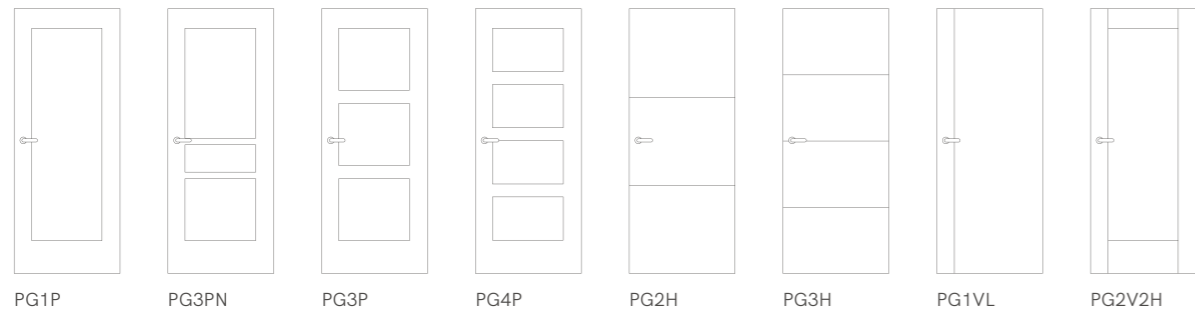


Grooves and Inlays

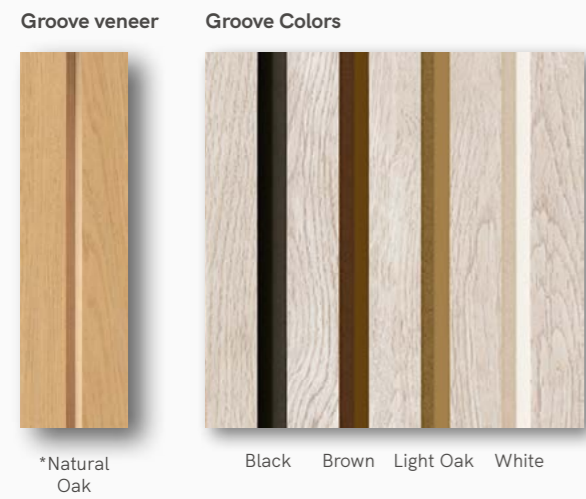
Flush and Inlaid models



Grooved models

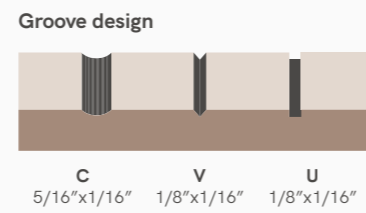


Groove colors and designs



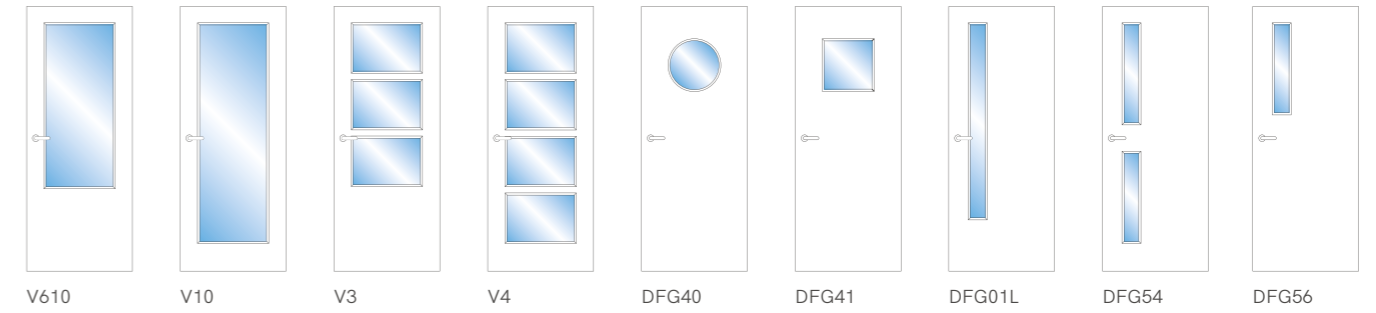
*Natural Oak only available in V= 1/8" x 1/16"

Note: Other options available. Please ask for details.

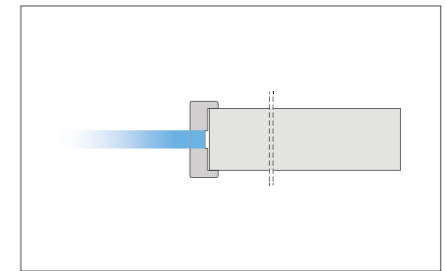
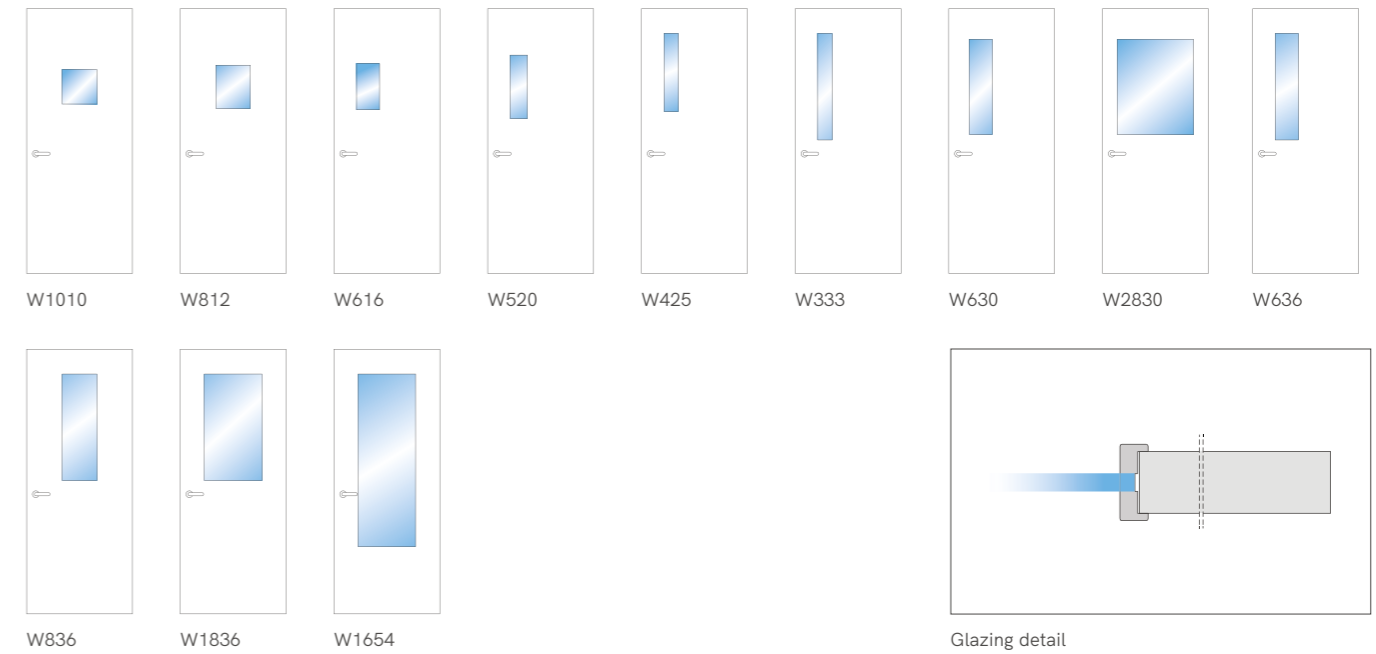


Glazing

Vicaima Glazing models



Popular Glazing models



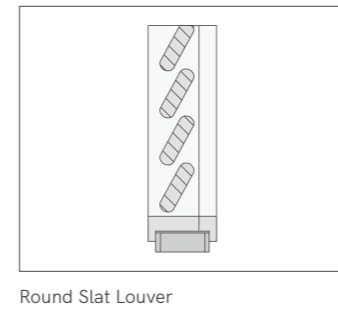
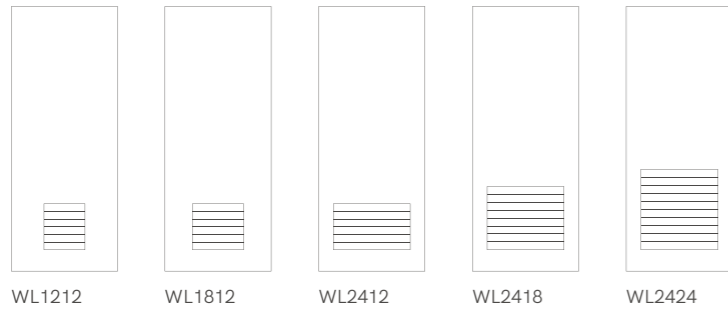
Glazing detail

Note: For further details regarding our glazing models, please contact our sales team.

Wood Moulding												
Type	W1010	W812	W616	W520	W425	W333	W630	W2830	W636	W836	W1836	W1654
Dimensions	10"x10"	8"x12"	6"x16"	5"x20"	4"x25"	3"x33"	6"x30"	28"x30"	6"x36"	8"x36"	18"x36"	16"x54"

Factory servicing

Louvers to improve spaces ventilation



Round Slat Louver



Louver

Round Slat Louver (solid wood / white primed / color as door face)					
Type	WL1212	WL 1812	WL 2412	WL 2418	WL 2424
Dimensions	12" x 12"	18" x 12"	24" x 12"	24" x 18"	24" x 24"

Premachining for ironmongery

Hinges, locks, latches and handles



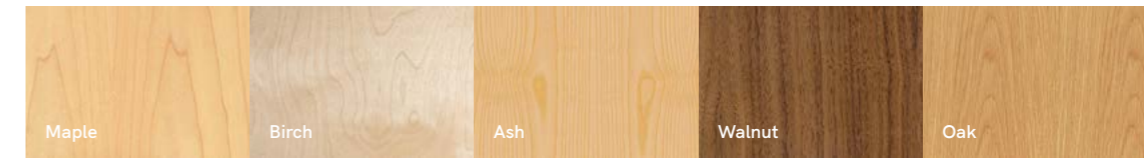
Hinges



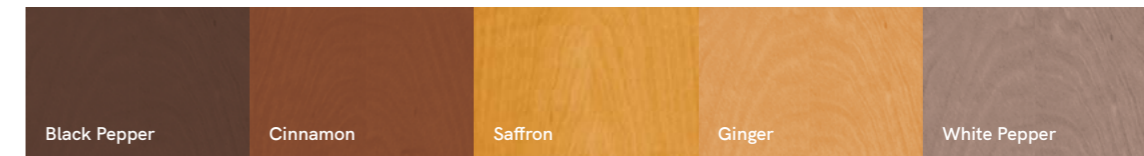
Locks and latches

Finishes

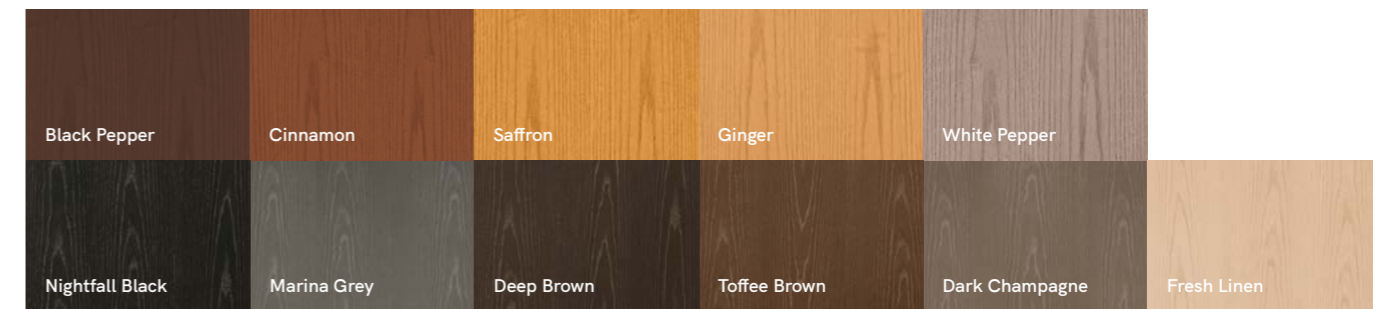
Naturdor® - Real wood veneer



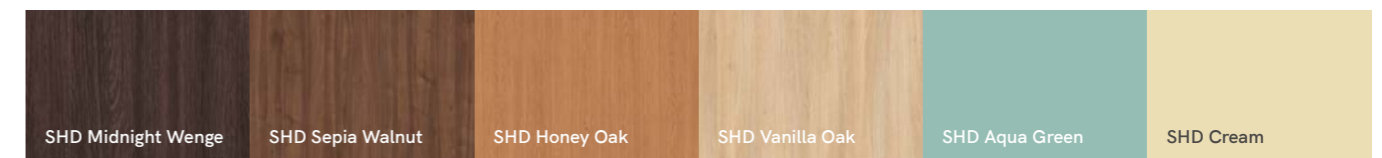
Naturdor® Stained - Real crown cut birch stained veneer



Naturdor® Stained - Real crown cut ash stained veneer



Dekodor® SHD - High Pressure Laminates for demanding locations (HPL)



Note: More color options at vicaima.com

Dekodor® HD - Continuous Pressure Laminates (CPL)



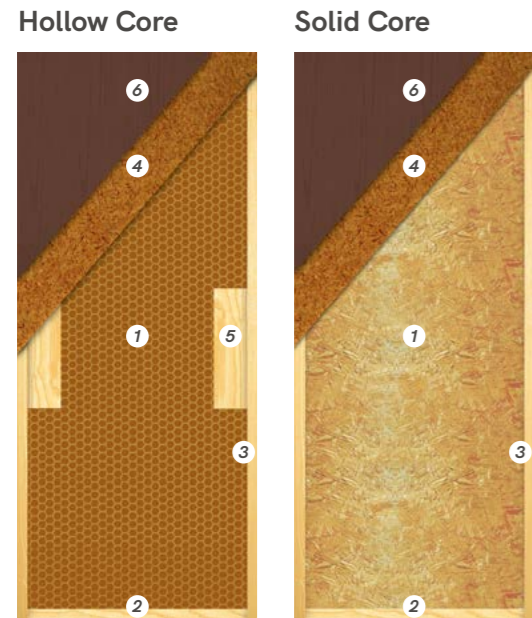
Note: More color options at vicaima.com

Paintable Surfaces - Primed or Sanded



Door construction (Non-fire)

Real quality at the heart of Vicaima doors



Reinforced structure

Vicaima doors feature in their construction:

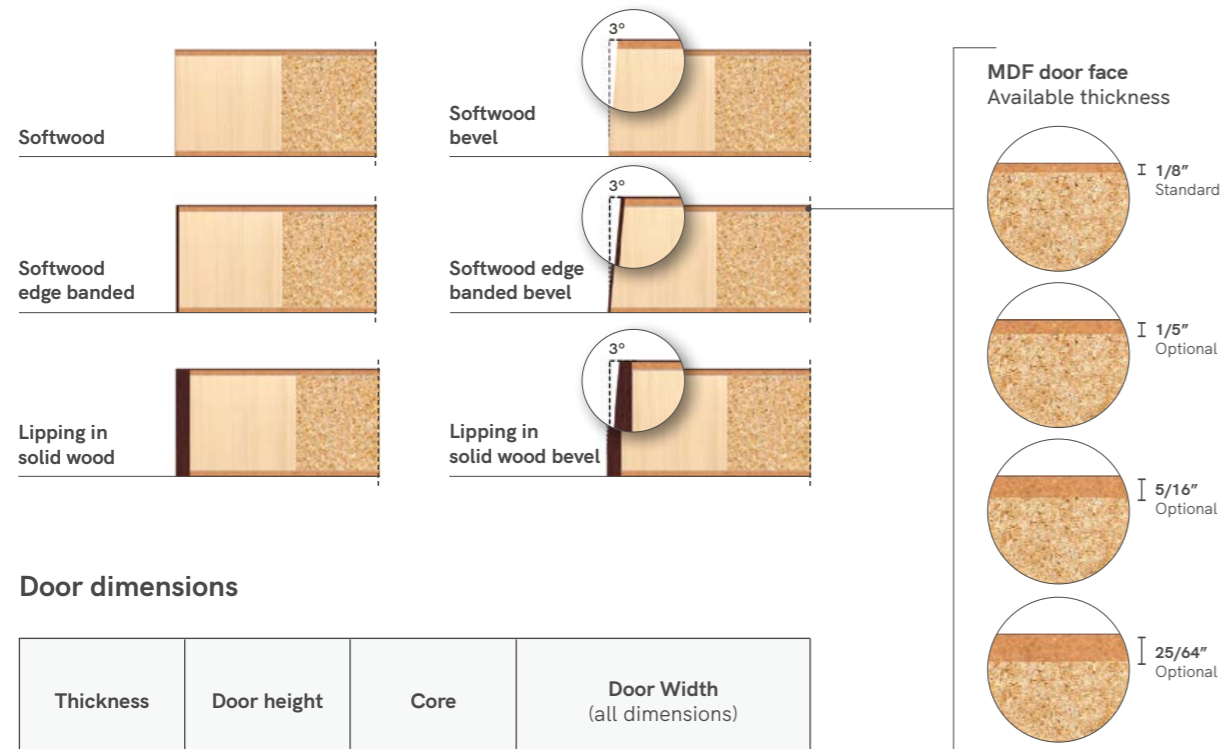
- Structure comprised of medium density timber stiles along the whole perimeter, ensuring greater stability to the product and better fitting of the accessories.
- Calibrated hardboard or MDF is used on door faces so as to enable perfect gluing of the final finish.
- Oversized doors available

Key:

- 1 Hollow core / Solid core
- 2 Top and bottom rail in softwood
- 3 Stiles in softwood
- 4 Crossband in MDF or hardboard
- 5 Lock block
- 6 Door finish

Edge band options & details

Vicaima provides different options for lippings that vary according to the product features.



Door dimensions

Thickness	Door height	Core	Door Width (all dimensions)
1 3/8"	78"	Hollow Core Solid Core	18"
	80"		24"
	84"		28"
	96"		30"
1 3/4"	78"	Hollow Core Solid Core	32"
	80"		34"
	84"		36"
	84"		42"
	96"		48"

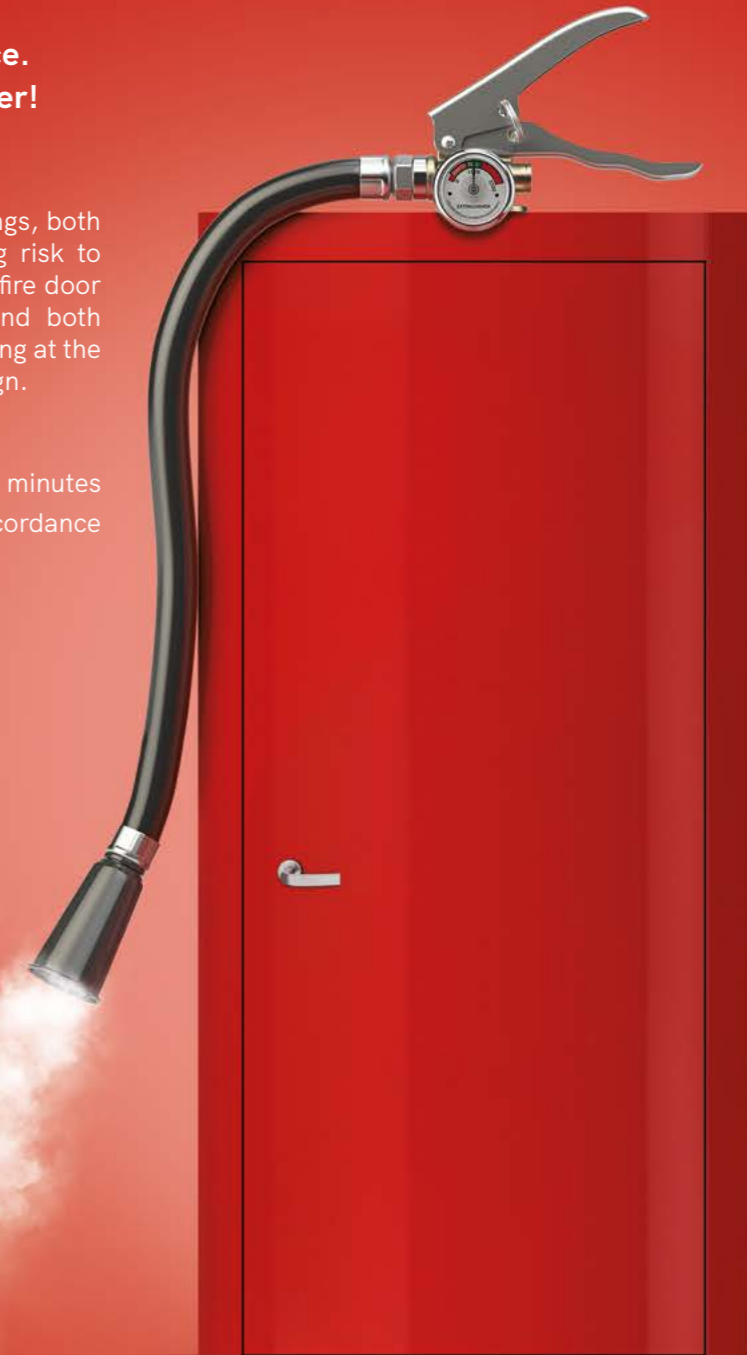
Note: Other dimensions upon request

Safe.

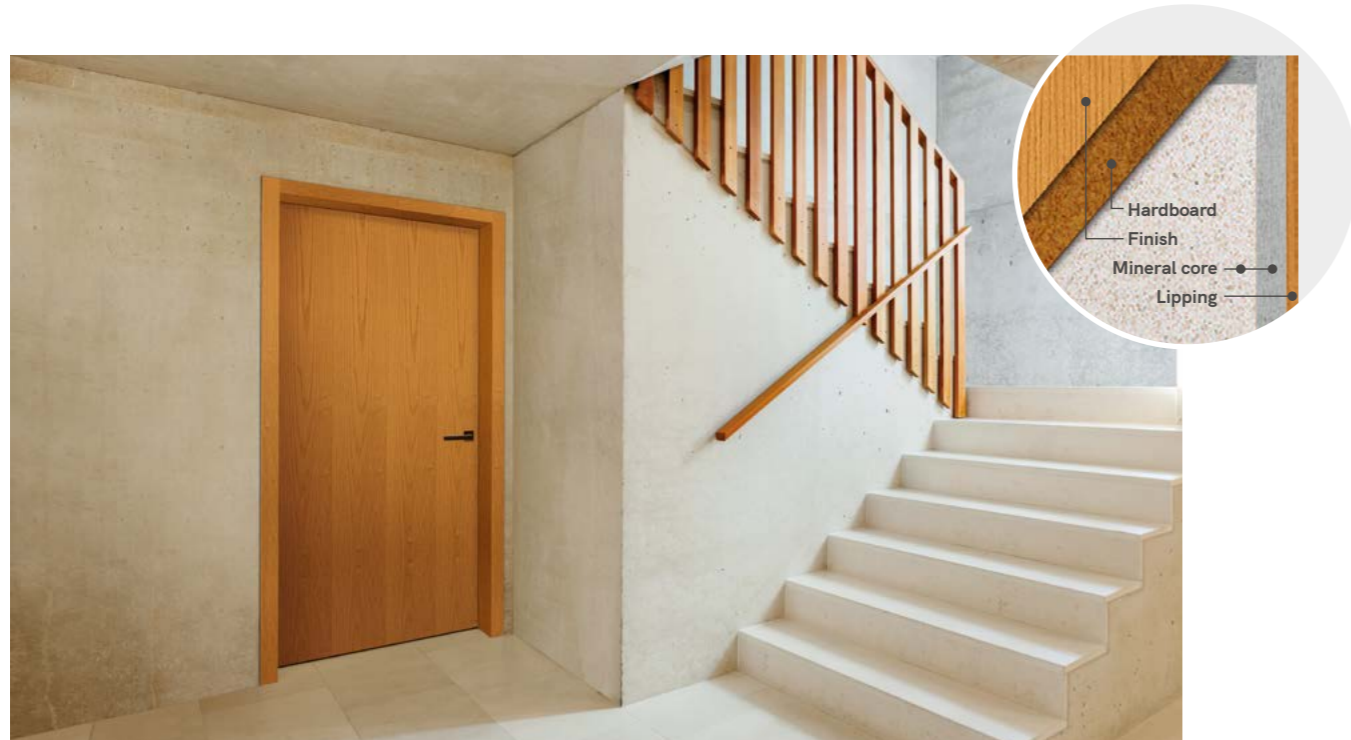
Vicaima Fire Door Performance.
When lives and property matter!

Fire Doors play a crucial role in buildings, both in terms of saving lives and reducing risk to property, and to this end the Vicaima fire door range has been developed to respond both market and regulatory demands assuring at the same time the best aesthetic and design.

- Solutions resistant to fire for 20 and 90 minutes
- Certified by Intertek and tested in accordance to UL Standards
- Single or double leaf
- Oversized dimensions
- High quality construction and material
- Glazing options available



Fire doors solutions | FR90 WS Single and Pairs



Tests and Certification

High quality 90 minute fire-rated door, certified by Intertek
 Product tested to UL 10b, UL 10c, NFPA 252 and CAN/ULC S104
 Tested to WDMA TM-7 and TM-10
 Category B - Additional edge sealing required

Hardware

All hardware must be NFPA80 compliant and listed
 Door preparations in accordance with NFPA80

Models and Finishes

Flush door models from Essential Range
 Naturdor® - Real wood veneer
 Naturdor® Stained - Real crown cut stained veneer
 Paintable Finishes - Birch stain grade, White primed

Door features

Fire door with nominal thickness of 1 3/4"
 WSCP-412 mineral core
 Tectonite composite mineral rails and stiles
 Crossband in hardboard

Frame options

Vicaima doors are compliant with frame Category C - Standard frame and Category H - Smoke and draft control gasketing

Options

Bevel 3° to one, both sides or no bevel
 Edge banding optional
 Additional blocking available
 Door pairs with four point latching
 Lite cutout with maximum clear area of 100 sq.in.-Category F
 Kick plates and protection plates
 Molding as a plant-on may be applied to one or both faces of the door

Door dimensions

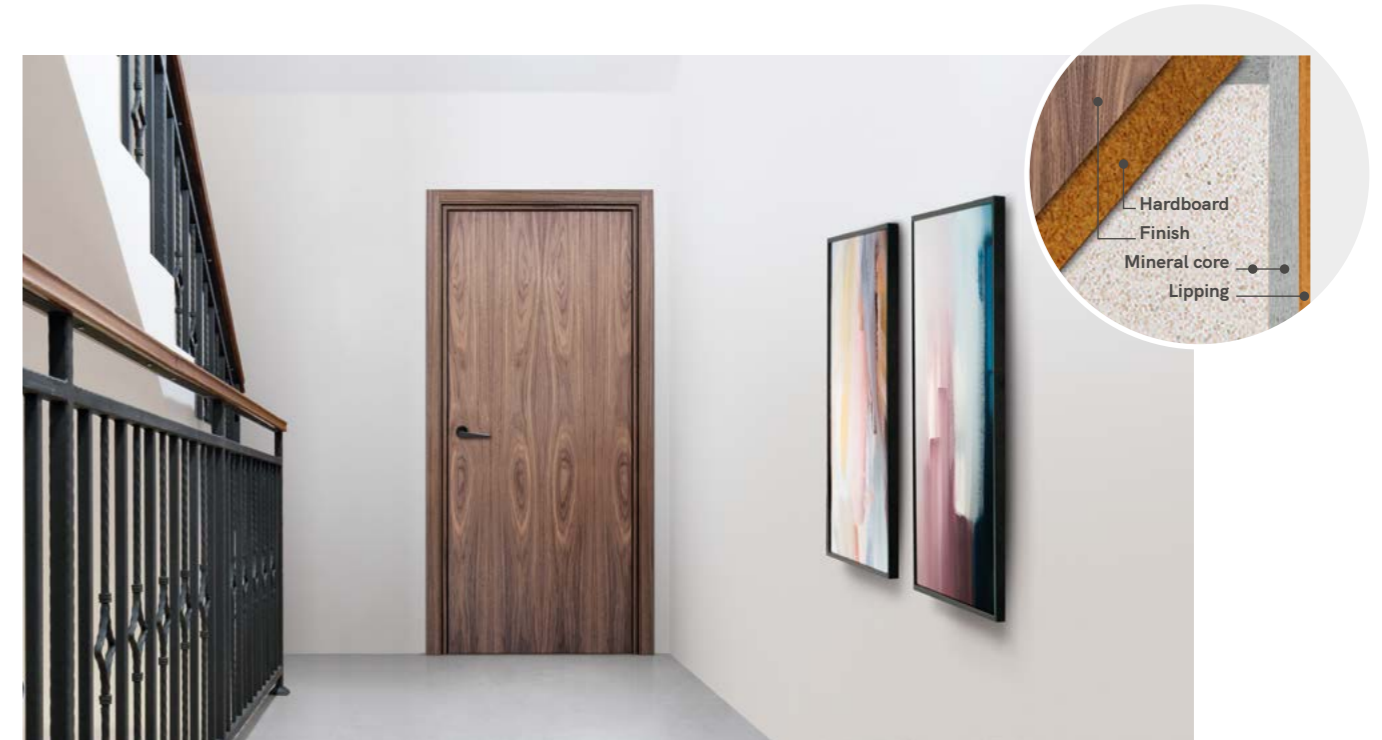
Thickness	Door Height	Core	Door Width (all dimensions)
1 3/4"	80" (6'8")	Mineral Core	24" (2')
	84" (7')		30" (2'6")
	96" (8')		32" (2'8")
	108" (9') ¹		34" (2'10")
			36" (3')
			42" (3'6")

¹ One leaf only

Note: Other dimensions upon request



Fire doors solutions | FR90 SK Single and Pairs



Tests and Certification

High quality 90 minute fire-rated door, certified by Intertek
 Product tested to UL 10b, UL 10c, NFPA 252 and CAN/ULC S104
 Category B - Additional edge sealing required

Hardware

All hardware must be NFPA80 compliant and listed
 Door preparations in accordance with NFPA80

Models and Finishes

Flush door models from Essential Range
 Naturdor® - Real wood veneer
 Naturdor® Stained - Real crown cut stained veneer
 Paintable Finishes - Birch stain grade, White primed

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 Door with mineral core
 Door composite mineral rails and stiles
 Crossband in hardboard

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Thickness	Door Height	Core	Door Width (all dimensions)
1 3/4"	80" (6'8")	Mineral Core	24" (2')
	84" (7')		30" (2'6")
	96" (8')		32" (2'8")
			34" (2'10")
			36" (3')
			42" (3'6")

Note: Other dimensions upon request



Fire doors solutions | FR45 SK Single and Pairs



Tests and Certification

High quality 45 minute fire-rated door, certified by Intertek
 Product tested to UL 10b, UL 10c, NFPA 252 and CAN/ULC S104
 Category B - Additional edge sealing required

Hardware

All hardware must be NFPA80 compliant and listed
 Door preparations in accordance with NFPA80

Models and Finishes

Flush door models from Essential Range
 Naturdor® - Real wood veneer
 Naturdor® Stained - Real crown cut stained veneer
 Paintable Finishes - Birch stain grade, White primed

Door features

Fire door with nominal thickness of 1 3/4"
 Door with mineral core
 Door composite mineral rails and stiles
 Crossband in hardboard

Frame options

Vicaima doors are compliant with frame Category C - Standard frame and Category H - Smoke and draft control gasketing

Options

Bevel 3° to one, both sides or no bevel
 Edge banding optional
 Additional blocking available
 Lite cutout with maximum clear area of 1296 sq.in. -Category F
 Kick plates and protection plates
 Molding as a plant-on may be applied to one or both faces of the door

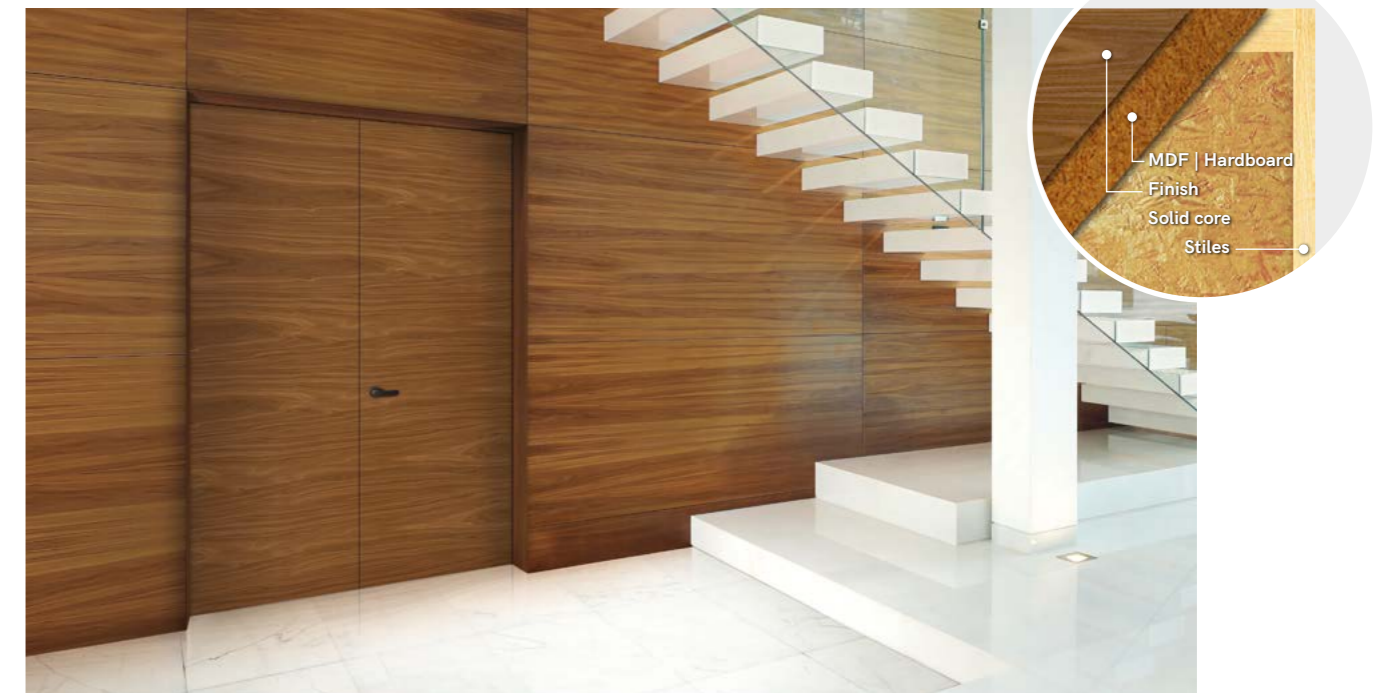
Door dimensions

Thickness	Door Height	Core	Door Width (all dimensions)
1 3/4"	80" (6'8")	Mineral Core	24" (2')
	84" (7')		30" (2'6")
			32" (2'8")
			34" (2'10")
96" (8')	36" (3')		
			42" (3'6")

Note: Other dimensions upon request



Fire doors solutions | FR20 Single and Pairs



Tests and Certification

High quality 20 minute fire-rated door, certified by Intertek
 Product tested to UL 10b, UL 10c, NFPA 252 without hose-stream
 Category B - Additional edge sealing required

Hardware

All hardware must be NFPA80 compliant and listed
 Door preparations in accordance with NFPA80

Models and Finishes

Flush, grooved or with metallic inlay's (Essential range)
 Naturdor® - Real wood veneer
 Naturdor® Stained - Real crown cut stained veneer
 Dekordor® SHD - High Pressure Laminates
 Dekordor® HD - Continuous Pressure Laminates
 Paintable surfaces

Door features

Fire door with nominal thickness of 1 3/4"
 Solid Core
 Rails and Stiles in softwood
 Crossband in MDF or hardboard

Frame options

Vicaima doors are compliant with frame Category C - Standard frame


Options

Bevel 3° to one or both sides
 Lippings in solid wood or softwood edge banded
 Door pairs with three point latching
 Lite cutout with maximum clear area of 1,531 sq. in.
 Kick plates and protection plates
 Machining for overhead concealed closer
 Machining for concealed automatic door bottom
 Machining for electronic lock
 Molding as a plant-on may be applied to one or both faces of the door

Door dimensions

Thickness	Door Height	Core	Door Width (all dimensions)
1 3/4"	80" (6'8")	Solid Core	24" (2')
	84" (7')		30" (2'6")
			32" (2'8")
			34" (2'10")
96" (8')	36" (3')		
			42" (3'6")

Note: Other dimensions upon request

 **Groove and Inlay options**
 See page 18



Packaging

Door care and Pallet Quantities

All Vicaima doors are individually wrapped in shrink plastic. For doors with solid core, the packaging is reinforced with a cardboard plate for better protection. The pallet is further wrapped in shrink-wrapped plastic, in order to ensure a good packaging and stability, avoiding dirt and humidity.

Individual Packaging	Solid Core	Sealed with heat shrink plastic + carton board in 1 face
	White Primed	N/A

Doors / Pallet

Thickness	Door height	Core	Door Width							
			24"	28"	30"	32"	34"	36"	42"	48"
1 3/8"	78" 80" 84" 96"	Solid Core	28							
1 3/4"	78" 80" 84" 96"	Solid Core	21							

Pallets / Container 40**

Thickness	Door height	Core	Door Width							
			24"	28"	30"	32"	34"	36"	42"	48"
1 3/8"	78"	Solid Core	25	22	20	19	18	17	15	14
	80"		25	21	20	18	17	16	13	13
	84"		25	21	20	19	18	17	15	14
	96"		24	21	20	16	16	16	15	8
1 3/4"	78"	Solid Core	23	19	18	17	16	15	12	12
	80"		22	19	18	17	16	15	12	12
	84"		23	19	18	17	16	15	12	12
	96"		23	19	18	16	16	15	12	8

* The quantities shown are only for information purposes. The mix of product dimensions will change the quantities per container.

General information

Warranty certificate

Vicaima warrants for a period of 5 years counting from the date of invoice, that their products, when sold as new, are in accordance with the manufacturer's technical specifications and free from defects in materials or workmanship. For detailed information please access www.vicaima.com

Recommendation and advice on safe handling and use of Vicaima doors

1. The weight of fire doors and other solid core doors are heavier and should be handled by at least two people.
2. Doors should always be stacked on a flat and level surface. The stack height should be limited to ensure safe handling.
3. Do not allow direct sunlight on the doors, as this may cause fading.
4. Products manufactured from timber related materials, along with the packaging are combustible, therefore the product should be stored away from radiant heat of fire. In case of fire use water to extinguish.
5. When handling timber products, appropriate protective gloves should be worn to avoid splinters.
6. Disposal of waste Polythene wrapping should be through the normal trade re-cycling or refuse collection outlets.
7. When handling timber products, normal hygiene standards should be used before food and drink are taken.

After care and maintenance

In new buildings, heating should be introduced gradually and over a reasonable period. Initially prior to "hand over", closure arms should be left unconnected, with the door ajar to aid even airflow. However they should not be wedged open as this can induce distortion.

Additional instructions

If the property where the door has been fitted will not be immediately inhabited, we recommend that it is properly ventilated to avoid excessive accumulation of moisture causing the degradation of its finish. Atmospheres with a moisture content greater than 60% for long periods can provoke the emergence of fungi or moulds, on the materials' surfaces, causing damage.

The balance values between the relative moisture of the air and the moisture of the timber can be grouped in the following way:

AIR (Relative moisture)	100%	90%	80%	70%	60%	50%	40%	30%	20%
Timber (Humidity)	20,3%	20,2%	16,3%	13%	10,5%	9,0%	7,6%	5,9%	4,3%

INSPIRATION

Door designs for different projects

Explore more at WWW.VICAIMA.COM



Projects

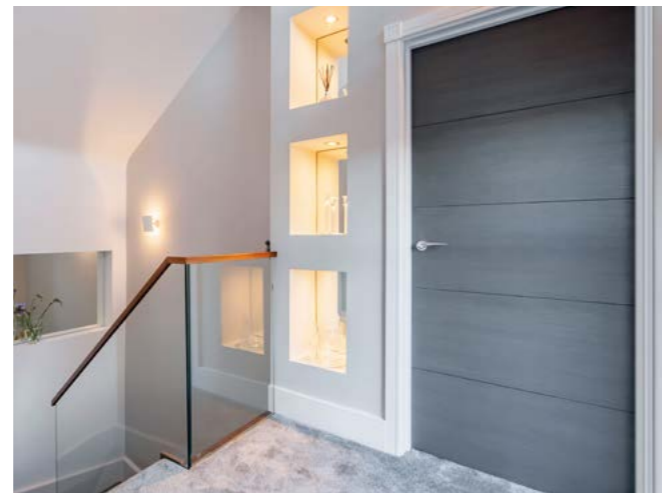
by Vicaima



Hygge Park



Hillside Luxury Villas



Baxter Green



Electricity House



Verde Mar Hotel & Spa



Bairro Alto Hotel



Barceló Ourense Hotel



School of Business & Economics Campus

Projects

by Vicaima



Livensa Living Porto Boavista



Waterport Schools



Ambassador Nyon Hotel



Caju Le Petit Hotel



Please Note:

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www.vicaima.com

VICAIMA

Indústria de Madeiras e Derivados, S.A
Apartado 9
3730-953 Vale de Cambra, Portugal
T. +351 256 426 300
E. vicaima@vicaima.com

USA Distributor:



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